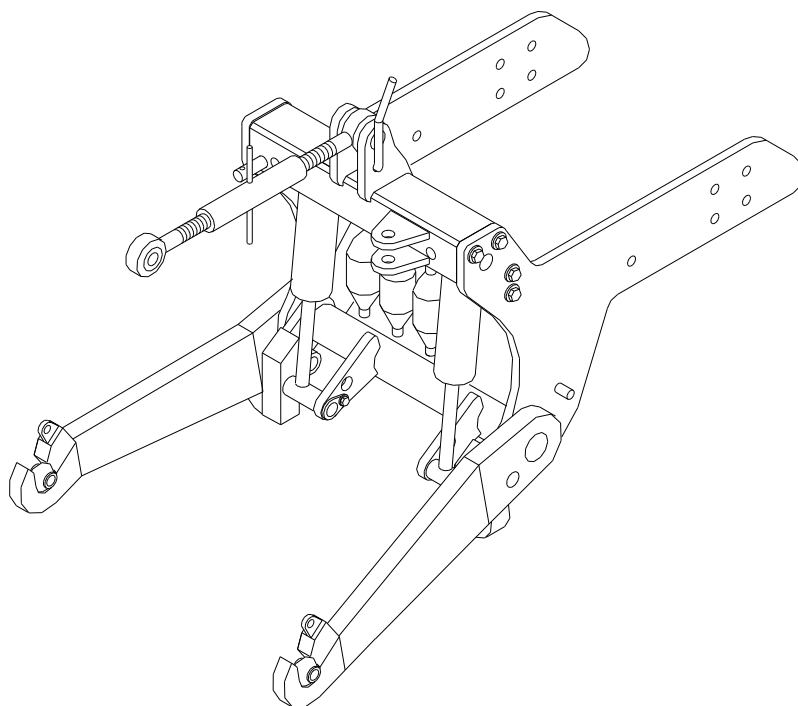




## **Declaration of Conformity**

## **Mounting and Operating Instructions**

## **Spare Parts List**

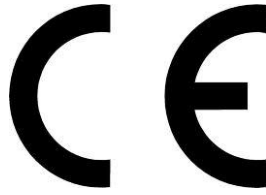


**HE-VA Integrated Front-Lift 55.01**



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## **EC DECLARATION OF CONFORMITY**

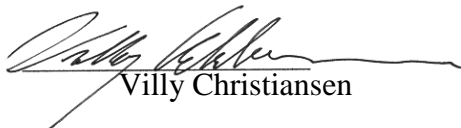
in accordance with the EU Machinery Directive 2006/42/EC  
applicable as from December 29<sup>th</sup> 2009:

HE-VA ApS  
N. A. Christensensvej 34,  
DK-7900 Nykøbing Mors

hereby confirms that the following machine has been manufactured in accordance with the Council  
Directive 2006/42/EC.

The declaration comprises the following machine:  
Front-lift 55.01

Nykøbing the 29th December 2009



Villy Christiansen

The undersigned is furthermore authorised to compile technical documentation for the above machine.  
HE-VA ApS does not assume any responsibility for damages to the tractor.

## **1. Delivery Check**

Both on delivery to the distributor/supplier and to the customer, the Front-Lift must be checked for any damages.

Check the hydraulic hoses for cuts and squeezing damages. Check that the other hydraulic components have not been damaged in transit

## **2. Machine Description**

### **2.1. Application**

The Front-Lift is for mounting at the front of tractors. The Front-Lift is developed for a variety of tractor models and may be equipped with short or long bearers according to the tractor design. Absorbers, spring suspension and double-acting hydraulics can be fitted as accessories. In the Front-Lift, different tools can be fitted: roller, land-packer, harrow, sweeper, snow plough, etc. The Front-Lift then lifts and lowers the tools and puts them in the required working position.

When working with swinging land-packers, etc., causing considerable torsional stresses in the Front-Lift and the tractor, the additional support of the lift arms must be used. Such additional support is available as accessories.

**If the tractor is exposed to such torsional stresses, HE-VA does not assume any responsibility for damages to the tractor.**

**Attention! The Front-Lift must not be used for passenger transport**

### **2.2. Technical Specifications**

Lifting capacity at 190 bar oil pressure.....	5500 kg
Maximum load in coupling eyes.....	5500 kg
Quick couplings standard.....	1/2" cone type ISO 7241
Hydraulic oil filled up.....	Agip OSO 32
Noise level.....	below 70 dB (A)

The Front-Lift complies with DS/ISO 8759/2, Nov. 86 as regards the dimensions, locations and lifting height (categories III-II) of the coupling points. 825 mm between the quick couplings/Ø28 mm pin.

### **3. Mounting Instructions**

#### **3.1 General Information**

As standard the Front-Lift is supplied with a complete mounting kit consisting of bolts, nuts, washers, hydraulic hoses, quick-couplings and cable binders/strips.

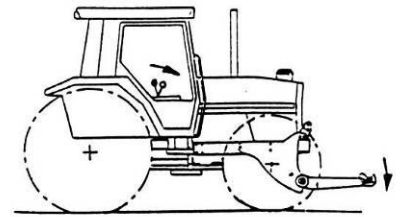
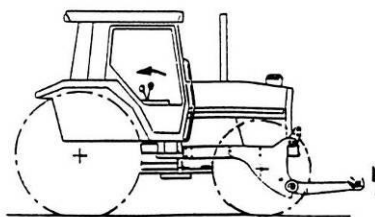
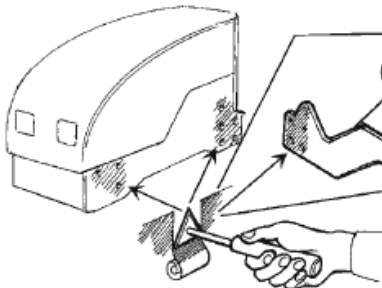
#### **3.2 Mounting of Front-Lift**

The following mounting instruction is a general instruction for the mounting of a HE-VA Front-Lift. There may be deviations in special cases, and if in doubt, please contact HE-VA.

1. Dismantle the basic weight of the tractor.
2. Dismantle the lift in one side so that the side plates can pass the front block.
3. Mount the first side plate and tighten slightly.
4. Mount the second side plate and tighten slightly.
5. Mount the top link attachment, cylinders and lifting console.
6. Now tighten all bolts. Remember it is very important that the bolts are lubricated in order to achieve adequate tightening. If in doubt about tightening moments, please contact HE-VA
7. Fit the hydraulic hoses to the hydraulic PTO of the tractor. The hoses must not hang but must be attached e.g. by means of strong cable binders/strips. The hoses must not touch any sharp edges, which may damage them. Pay special attention to the movements of the front end.
8. With Front-Lifts with spring system the manometer incl. test hose must be fitted to a place visible from the driver's seat (e.g. on the guard).
9. It may be necessary to adjust the control swing after the mounting of the Front-Lift depending on the tyre fitting and wheel distance.
- 10.

**Attention! No hydraulic hoses may be fitted in the driver's cab.**

When connecting the hydraulics there must be accordance between the movements of the hydraulic lever and the movement of the Front-Lift!



Clean contact surfaces before mounting

### 3.3 Mounting of Absorber, Spring Suspension and Double-acting Hydraulics

#### Generally

As standard the Front-Lift is equipped with single-acting hydraulics and not equipped with absorber, spring suspension and double-acting hydraulics. These are available as accessories. HE-VA DOUBLET supplies the accessories in sets, which are thus ready for mounting.

The purpose of the absorber (ST) is to absorb the hardest impacts when driving with lifted tools on uneven surfaces. With double-acting hydraulics, the weight may be transferred from the tractor onto the tool. In this connection we recommend that the Front-Lift is equipped with a spring suspension system (AF), thus achieving a shock-absorbing connection between the tractor and the tool.

### 3.4 Mounting of Double-acting Hydraulics

When mounting double-acting hydraulics, remove the filter plugs from the cylinders and fit the fittings and hydraulic hoses. The cylinders are prepared for the double-acting system.

### 3.5 Shock Absorber (ST)

Fit the accumulator (1 pc.) is fitted on the lifting side of the cylinders in accordance with the diagram on page 11, 13 or 15.

### 3.6 Spring Suspension (AF)

Fit the accumulators (2 pcs.) with 1 pc. on the lifting side and 1 pc. on the lowering side of the cylinders in accordance with the diagram on page 14 or 15.

#### Important !

**Before the hydraulic system is dismantled, the system must be depressurised. Be especially careful if the Front-Lift is equipped with accumulators (ST-AF).**

When a dismantling of the hydraulic system is required, the Front-Lift must be totally lowered. Any tools must be placed on a firm support. Stop the tractor and move the control handles of the Front-Lift backwards and forwards until no more oil is flowing to back to the tractor.

#### Important !

**After the mounting of accessories, the Front-Lift hydraulic system must be flushed thoroughly so that chips from the cutting ring fittings used are removed and will not cause any damage to the hydraulic system of the tractor.**

## **4. Operating Instructions**

### **4.1 Lift Arms**

The rest position of the lift arms may either be vertical or backwards and depends on the tractor design. For vertical rest position the supplied lock fittings must be used and fitted when the lift is lowered. The lift arms will be locked when the lift is lifted to top position.

In rest position backwards, the arms must be tipped manually up until they hit the limit stop, and no locking fittings must be used.

### **4.2 Coupling of Tools**

Fit the balls on the tool, drive the tractor into position and lift the Front-Lift so that the quick couplings catch the tool.

### **4.3 Uncoupling of Tool**

We recommend that you place the tool on a plane ground. Release the locking mechanism when the tool is hanging freely and then lower the Front-Lift.

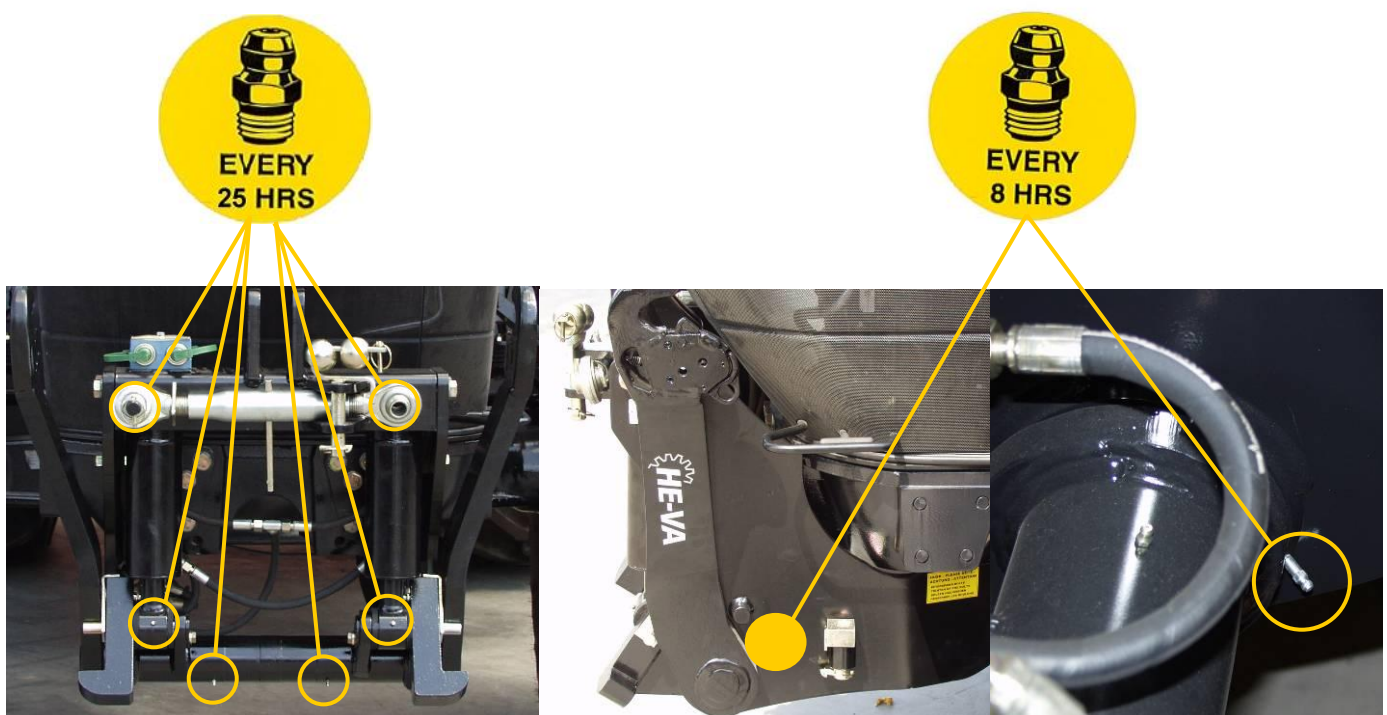
### **Warning !**

**When the tractor motor is started, no persons may stay within the reach of the tractor, Front-Lift or mounted tool.**

### **4.4 Lubrication**

When lubricating the Front-Lift and any mounted tool, lower the Front-Lift, brake the tractor, stop the motor and remove the ignition key!

There are 6 lubricating points on the Front-Lift, which must be lubricated after every 25 hours of operation, and 2 lubricating points on the Front-Lift, which must be lubricated after every 8 hours of operation, and after each cleaning in order to press any water out of the bearings.





## 4.5 Maintenance

Retighten all bolts after the first 10 hours of operation. Check cylinders, hoses and fittings for leaks and retighten.

Then check that the Front-Lift bolts are tightened and that the hydraulic system does not leak oil.

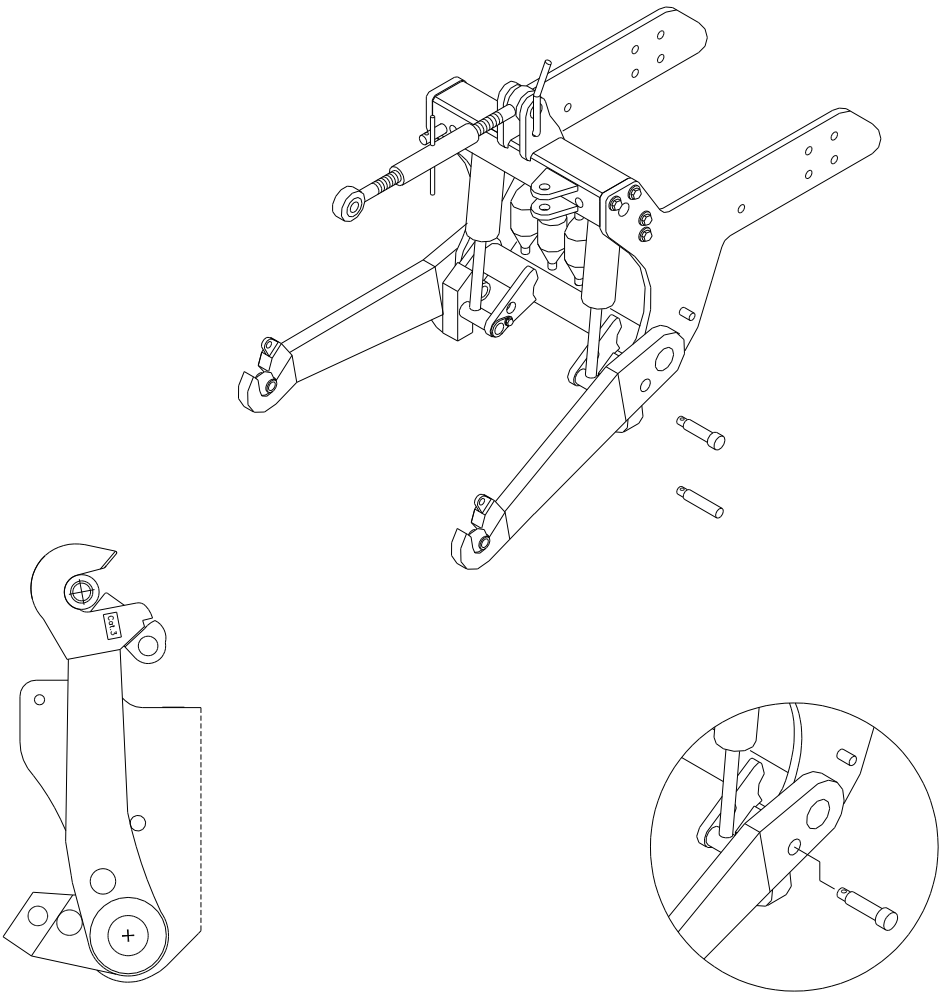
In case of a standstill of some duration the Front-Lift should be lifted to protect the piston rods. If this is not possible (if a tool is mounted), the protruding part of the piston rods should be lubricated in grease.

Maximum torque in Nm. w/lubricated thread			
Metric thread	Quality 8.8	Quality 10.9	Quality 12.9
M12	81	114	136
M14	128	181	217
M16	197	277	333
M18	275	386	463
M20	385	541	649
M22	518	728	874
M24	665	935	1120

## 4.6 Locking Pin for Lift Arms

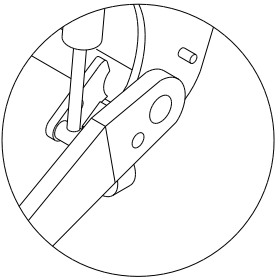
By fitting the locking pin in various ways, the movability of the arms can be determined. On page 8 the various possibilities are shown.

Locking Pin for Lift Arms

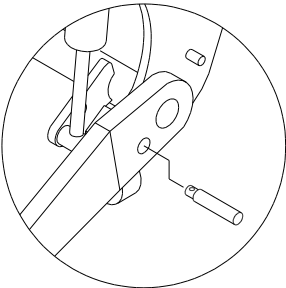


Put up the arms if the Front-Lift is not used for any length of time.

The lift arms are equipped with a shaft for locking position.

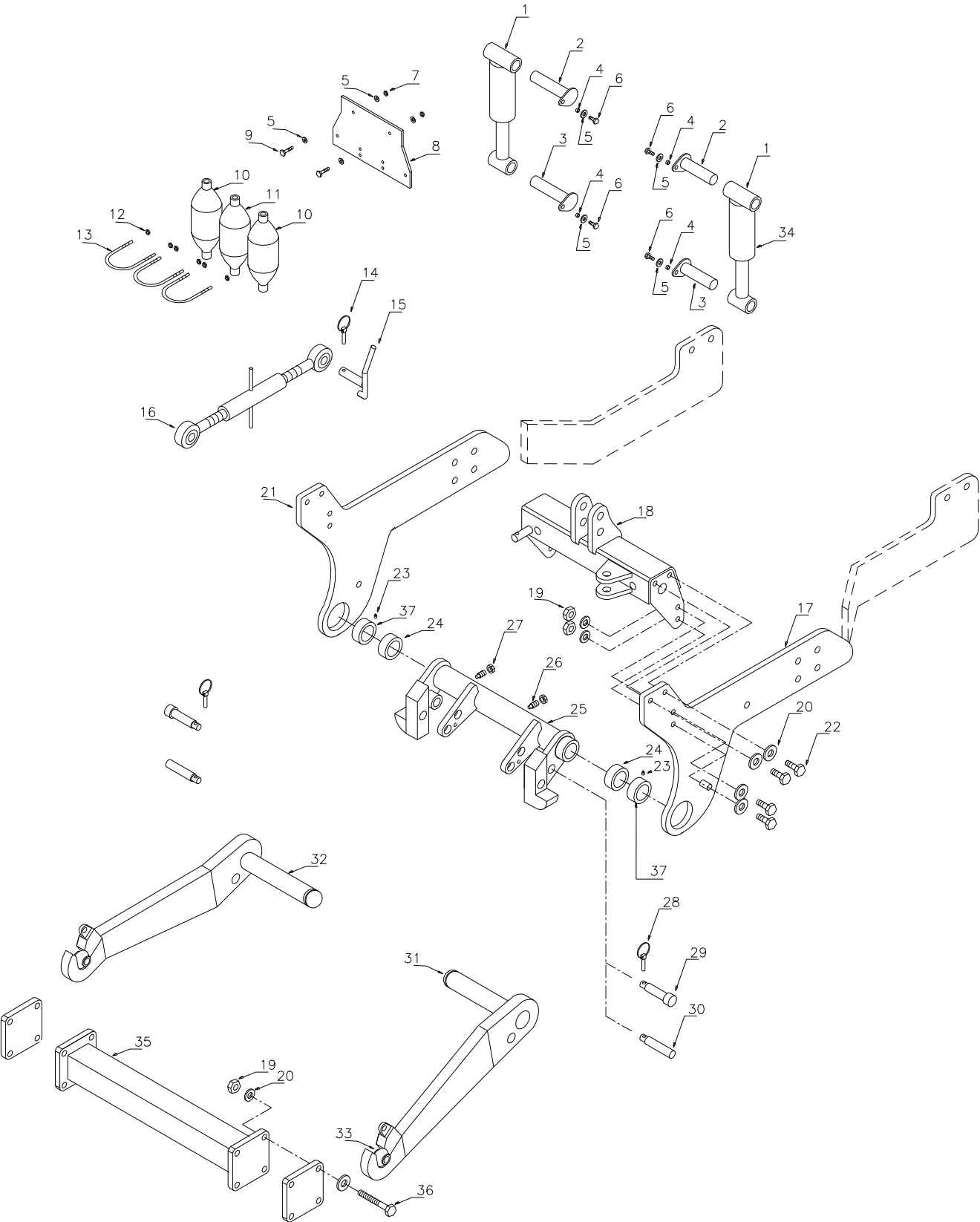


Remove the locking pin to obtain full movability. Put the pin in a holder.



The lift arms are equipped with a shaft for floating position.

**5. Spare Parts List**

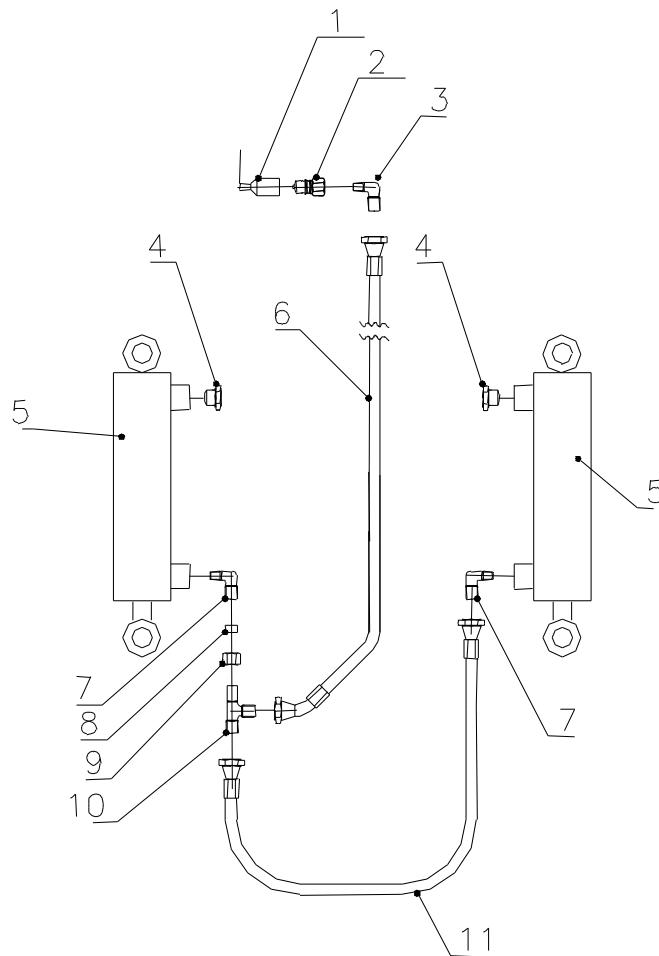


Item	Article No.	Designation	Quantity
1	690200280	Cylinder Ø100/40 SL = 185	2
1	690200259	Cylinder Ø90/40 SL = 185 (Buck Rake linkage)	2
2	668201010	Cylinder pin Ø40 L = 184	2
3	668202010	Cylinder pin Ø40 L = 170	2
4	630532600	Bushing Ø17x2,1 L = 6,5 mm	4
5	690115006	Face plate Ø12	8
6	690101101	Set screw M12x25	4
7	690113006	M12 self-locking nut	2
8	665004002	Mounting plate for accumulator	1
9	690101103	M12x35 set screw	2
10	690206403	Accumulator H700R- 15 bar	2
11	690206430	Accumulator H700R- 100 bar	1
12	690113004	Self-locking nut M8	6
13	690110001	U-bolt M8xØ92	3
14	690134004	Tractor split pin, Ø10	3
15	69525104B	Top link pin Ø25 L=104 with handle and a hole for split	1
16	690302011	Top link	1
17	Contact	Side plate, right	1
18	668201000	Top link console	1
19	690113009	M20 self-locking nut	12
20	690117005	Ø20 bevelled washer	24
21	Contact	Side plate, left	1
22	690103148	M20x75 bolt, qual. 8.8	8
23	690136002	Lub. nipple M6x1	2
24	668204001	Bearing bushing Ø115/Ø110 L= 40	2
25	668202005	Lifting console	1
26	690104001	Stop bolt M16	4
27	690112101	Lock nut M16	4
28	690134003	Tractor split pin, Ø8	2
29	668202006	Locking pin for lift arm, lock position	2
30	668202007	Locking pin for lift arm, floating position	2
31	668203003	Lift arm (left)	1
32	668203002	Lift arm (right)	1
33	690134006	Lift arm ball Cat. 3/2 Ø64/Ø28,4	1
34	690200288	Gasket set 100/40 (Klinkby)	2
34	690200289	Gasket set 100/40 (Laizhou) nr stamped in guide bush	2
34	690200274	Gasket set 90/40 (Buck Rake linkage) (Laizhou)	2
35	668003005	Torsion bar	1
36	690103170	Screw M20x110 qual. 10.9	8
37	668202003	Bearing housing	2

## **6. Hydraulic Diagram**

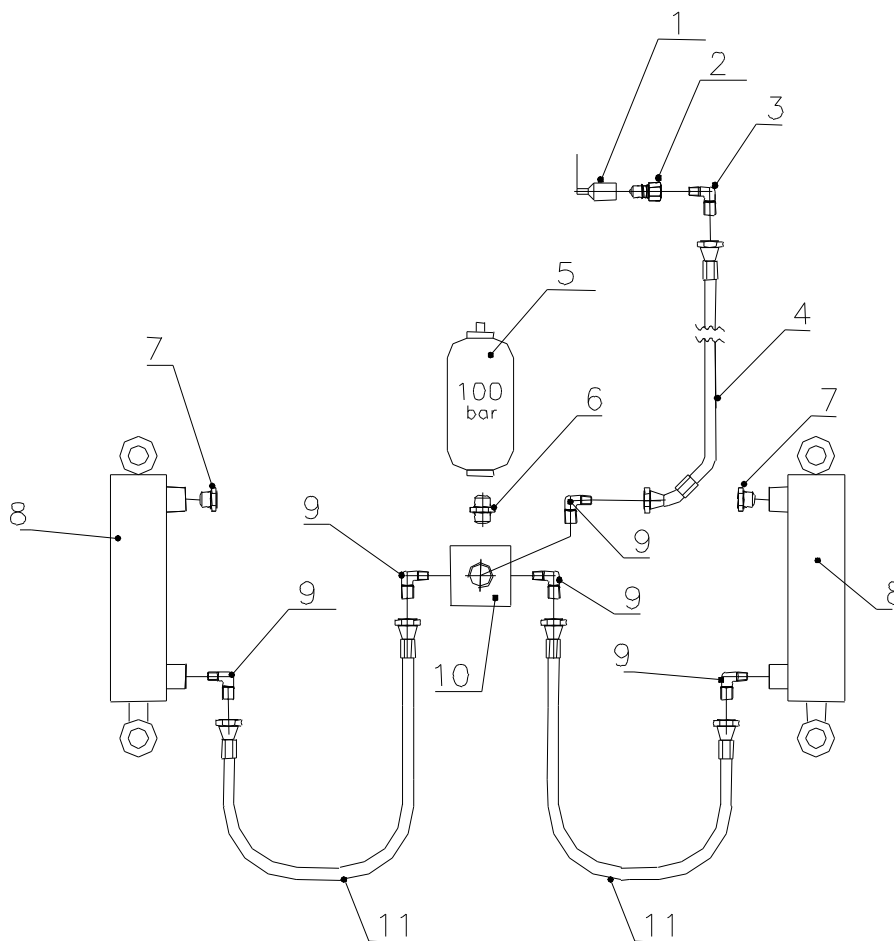
### **6.1 Single-acting Hydraulics**

Item	Article No.	Designation	Quantity
1	690210001	Dust cap, blue	1
2	690203001	Quick coupling, male E402	1
3	690203107	Angular screw-in union, 12-1/2" BSP	1
4	690206001	Filter plug, 3/8"	2
5	690200280	Cylinder, Ø100/40 SL= 185 mm	2
6	690201310	Hydraulic hose 5500 mm 3/8" st/45	1
7	690203106	Angular screw-in union 12-3/8" BSP	1
8	690203110	Cutting ring Ø12 mm	1
9	690203111	Union nut Ø12 mm	1
10	690203017	Adjustable bracket T12L, with O-ring	1
11	690201207	Hydraulic hose 400 mm 3/8" st/st	1



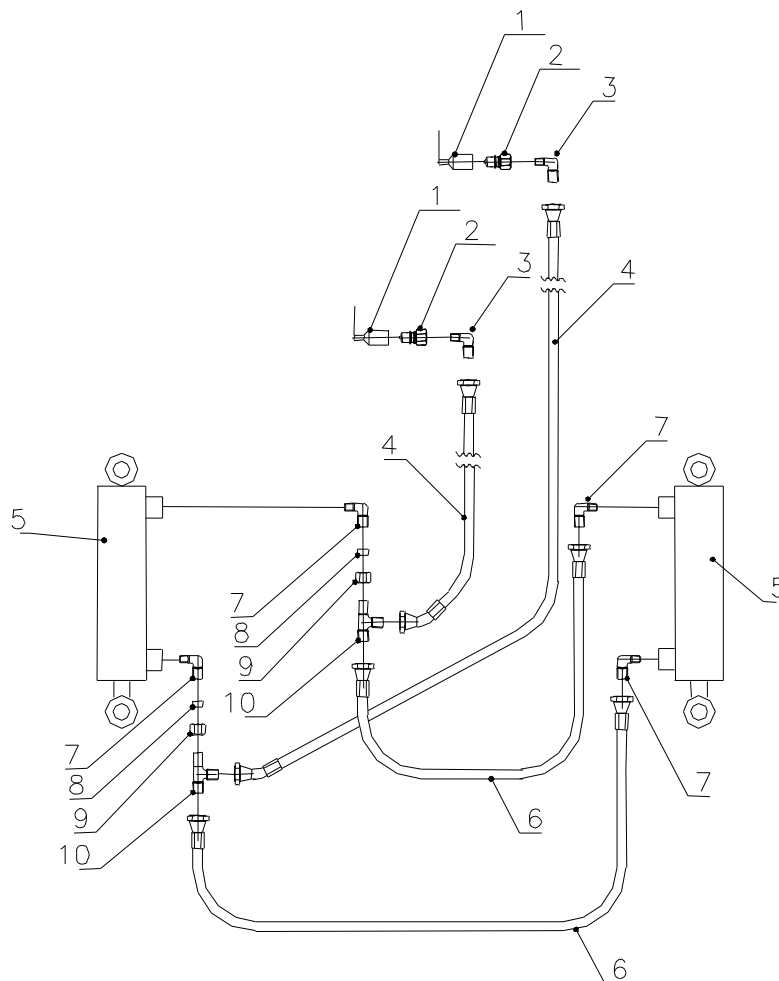
**6.2 Single-acting with Shock Absorber**

Item	Article No.	Designation	Quantity
1	690210001	Dust cap, blue	1
2	690203001	Quick coupling, male E402	1
3	690203107	Angular screw-in union, 12-1/2" BSP	1
4	690201310	Hydraulic hose 5500 mm 3/8" st/45	1
5	690206435	Accumulator H700R – 100 bar	1
6	690203102	Straight screw-in union, 12x3/8" with O-ring	1
7	690210001	Filter plug 3/8"	2
8	690200280	Cylinder, Ø100/40 SL= 185 mm	2
9	690203106	Angular screw-in union 12-3/8" BSP	5
10	660501400	Four-block 4x3/8 BSP thread	1
11	690201219	Hydraulic hose 350 mm 3/8" st/st	2



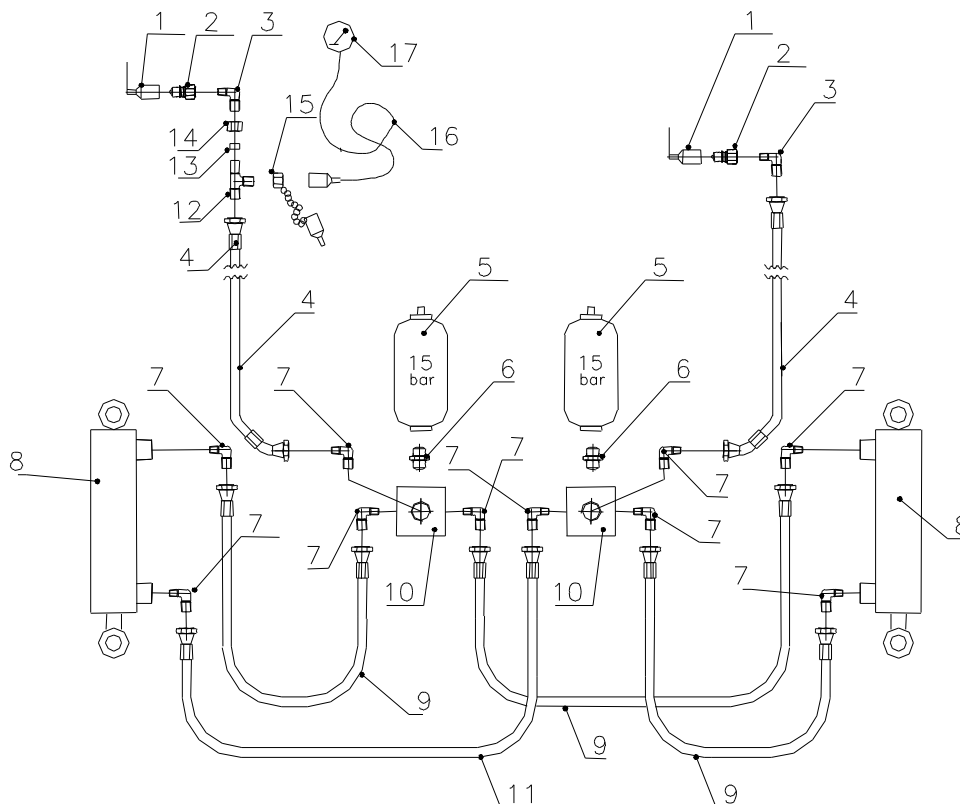
**6.3 Double-acting**

Item	Article No.	Designation	Quantity
1	690210001	Dust cap,blue	2
2	690203001	Quick coupling, male E402	2
3	690203107	Angular screw-in union, 12-1/2" BSP	2
4	690201310	Hydraulic hose 5500 mm 3/8" st/45	2
5	690200280	Cylinder, Ø100/40 SL= 185 mm	2
6	690201207	Hydraulic hose 400 mm 3/8" st/st	2
7	690203106	Angular screw-in union 12-3/8" BSP	4
8	690203110	Cutting ring Ø12 mm	2
9	690203111	Union nut Ø12 mm	2
10	690203017	Adjustable bracket T12L, with O-ring	2



**6.4 Double-acting with Spring Suspension**

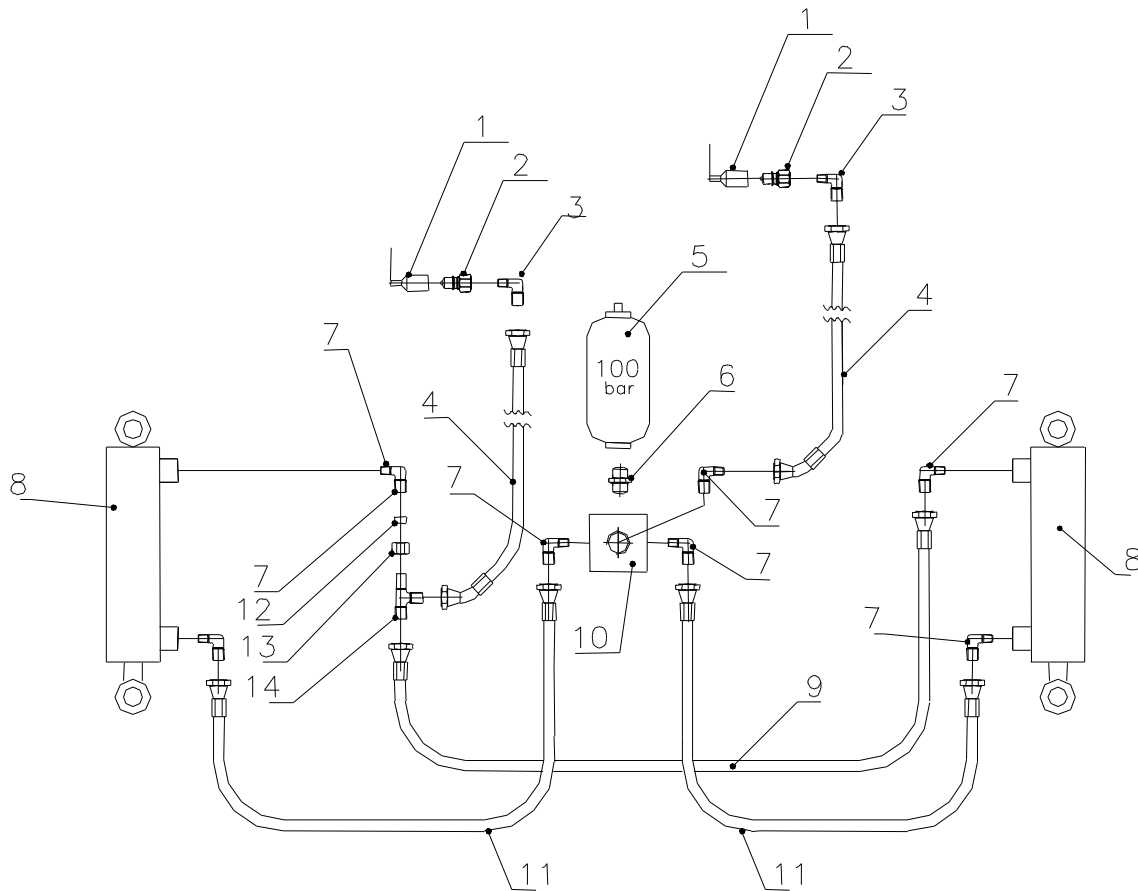
Item	Article No.	Designation	Quantity
1	690210001	Dust cap, blue	2
2	690203001	Quick coupling, male E402	2
3	690203107	Angular screw-in union, 12-1/2" BSP	2
4	690201310	Hydraulic hose 5500 mm 3/8" st/45	2
5	690206403	Accumulator H700R – 15 bar	2
6	690203102	Straight screw-in union 12x3/8" med O-ring	2
7	690203106	Angular screw-in union 12-3/8" BSP	10
8	690200280	Cylinder, Ø100/40 SL= 185 mm	2
9	690201223	Hydraulic hose 500 mm 3/8" st/st	3
10	660501400	Four-block 4x3/8" BSP thread	2
11	690201213	Hydraulic hose 300 mm 3/8" st/st	1
12	690203017	Adjustable bracket T12L	1
13	690203110	Cutting ring Ø12	1
14	690203111	Union nut Ø12	1
15	690203007	Test nipple for manometer tap	1
16	690203008	Test hose for manometer	1
17	690206802	Manometer, G63-D250B	1





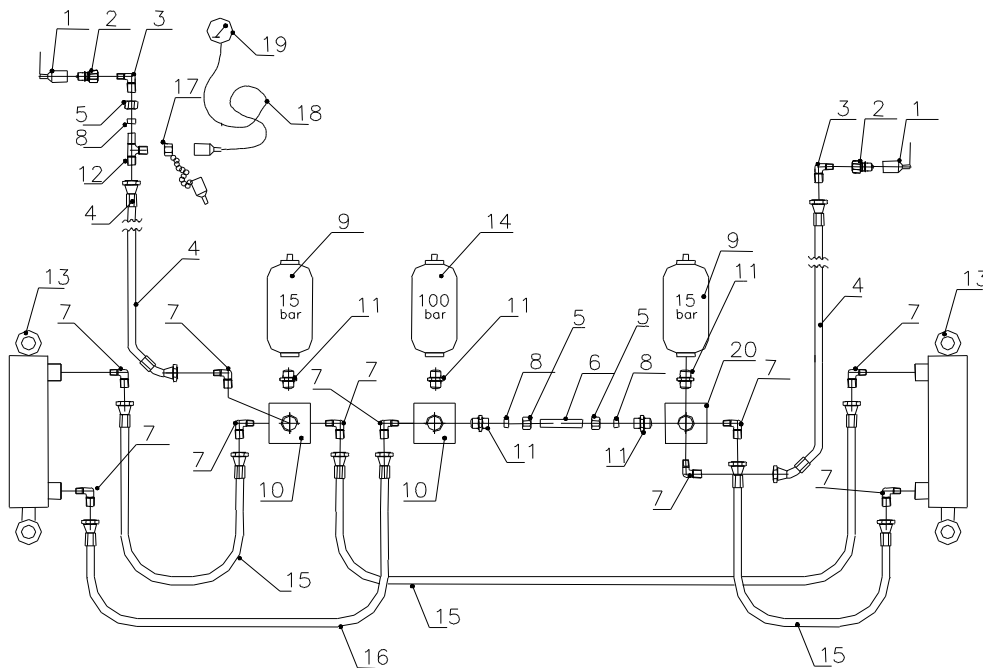
**6.5 Double-acting with Shock Absorber**

Item	Article No.	Designation	Quantity
1	690210001	Dust cap, blue	2
2	690203001	Quick coupling, male E402	2
3	690203107	Angular screw-in union, 12-1/2" BSP	2
4	690201310	Hydraulic hose 5500 mm 3/8" st/45	2
5	690206435	Accumulator H700R – 100 bar	1
6	690203102	Straight screw-in union 12x3/8" with O-ring	1
7	690203106	Angular screw-in union 12-3/8" BSP	7
8	690200280	Cylinder, Ø100/40 SL= 185 mm	2
9	690201207	Hydraulic hose 400 mm 3/8" st/st	2
10	660501400	Four-block 4x3/8" BSP thread	1
11	690201219	Hydraulic hose 350 mm 3/8" st/st	2
12	690203110	Cutting ring Ø12 mm	1
13	690203111	Union nut Ø12 mm	1
14	690203017	Adjustable bracket T12L, with O-ring	1

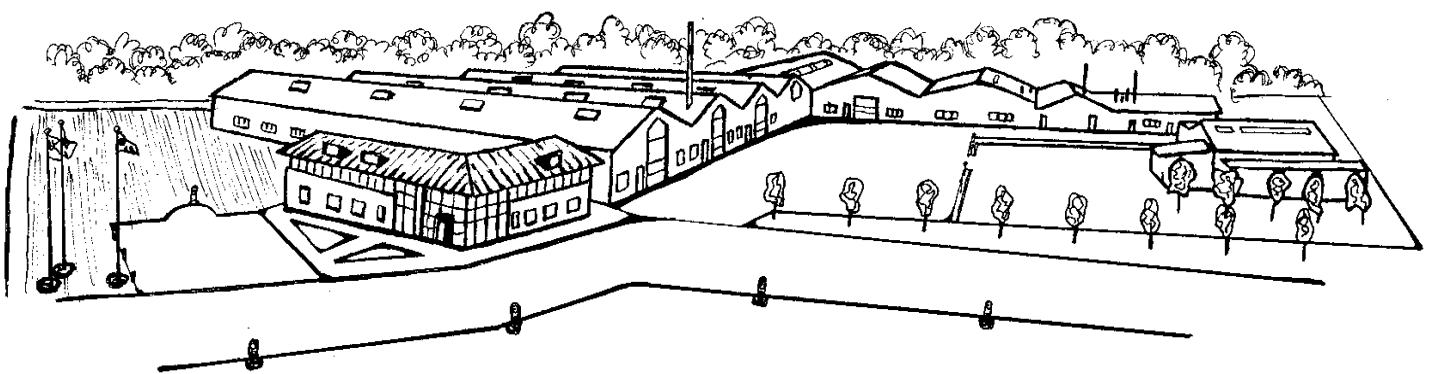


**6.6 Double-acting with Spring Suspension and Shock Absorber**

Item	Article No.	Designation	Quantity
1	690201001	Dust cap C51	2
2	690203001	Quick coupling, male E402	2
3	690203107	Angular screw-in cap, VA12LK 1/2"	2
4	690201310	Hydraulic hose 5500 mm 3/8" st/45	2
5	690203111	Union nut Ø12	3
6	662000801	Hydraulic pipe Ø12 L= 35 mm	1
7	690203106	Angular screw-in union 12-3/8" BSP	10
8	690203110	Cutting ring Ø12	3
9	690206403	Accumulator H700R – 15 bar	2
10	660501300	Three-block 3x3/8" BSP thread	2
11	690203102	Straight screw-in union 12x3/8" with O-ring	5
12	690203017	Adjustable bracket T12L	1
13	690200280	Cylinder, Ø100/40 SL= 185 mm	2
14	690206435	Accumulator H700R – 100 bar	1
15	690201223	Hydraulic hose 500 mm 3/8" st/st	3
16	690201219	Hydraulic hose 350 mm 3/8" st/st	1
17	690203007	Test nipple for manometer tap	1
18	690203008	Test hose for manometer	1
19	690206802	Manometer, G63-D250B	1
20	660501400	Four-block 4x3/8" BSP thread	1



## **7. Notes**



**Subject to design modifications without notice.**